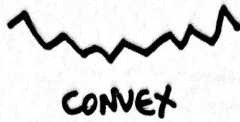
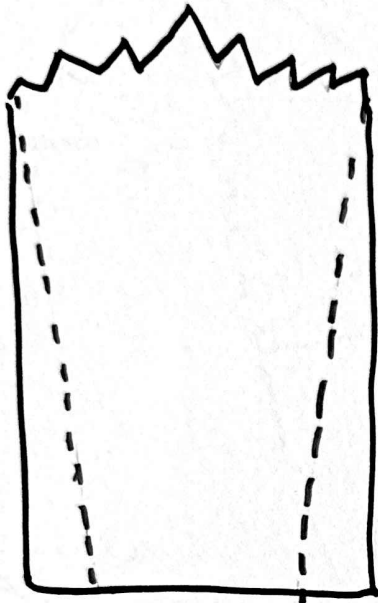
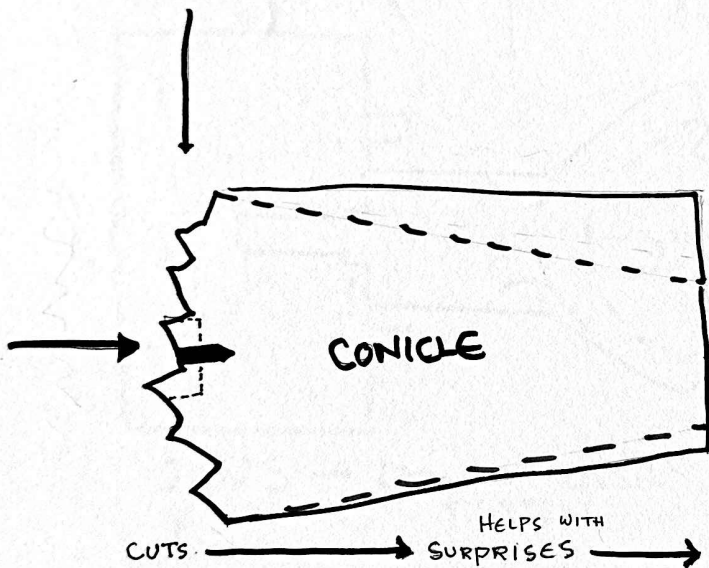


FLORETS



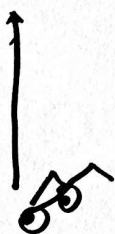
TO MOUNT: MAY NEED TO
FLATTEN CENTER
DRILL HOLE



- EVEN HIGH + LOW ON
RIM - CHECK ON 2 AXIS
CORNERS

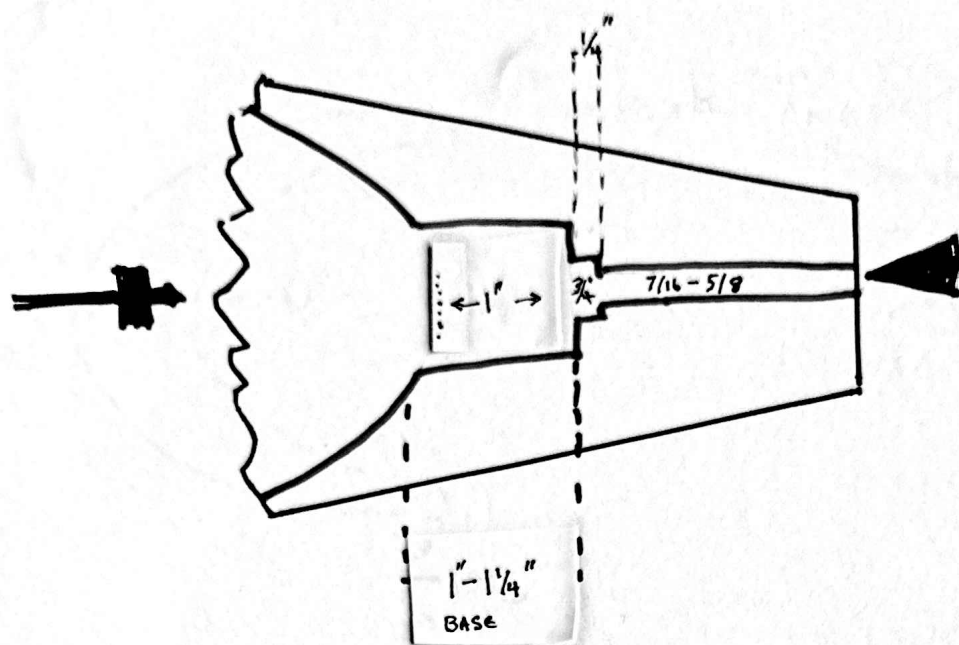
- MAY HAVE TO GO BACK
TO BAND SAW

- ADJUST AT TAIL STOCK
AGAIN



PERPENDICULAR
TO
WAYS

MAKE CONICLE THEN
CHECK FOR AN EVEN TOP
ADJUST
TRU-UP

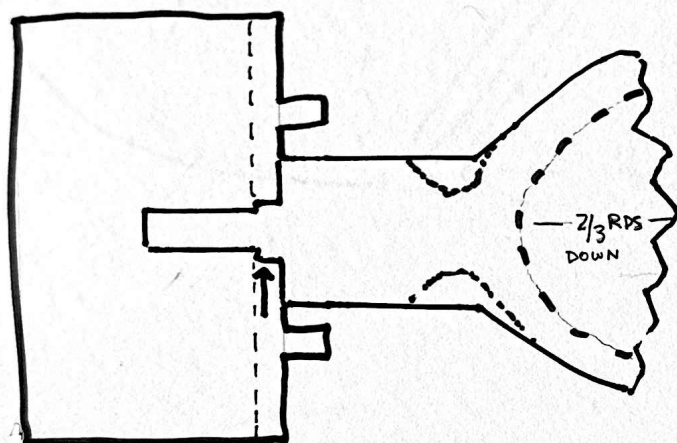


REMOVE TAIL STOCK → TURN

TRU UP !!!

REMOVE TOPS OF
BURL POINTS IN CENTER

BOWL GOUGE CUP
TO $\frac{3}{8}$ " or $\frac{1}{4}$ " from
RIM



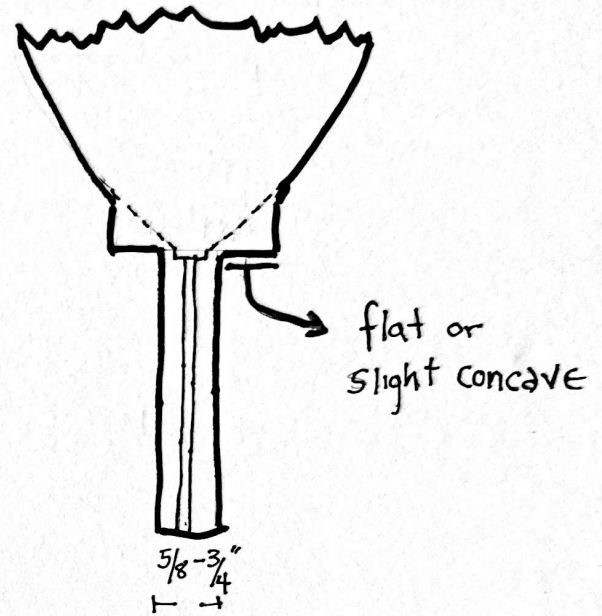
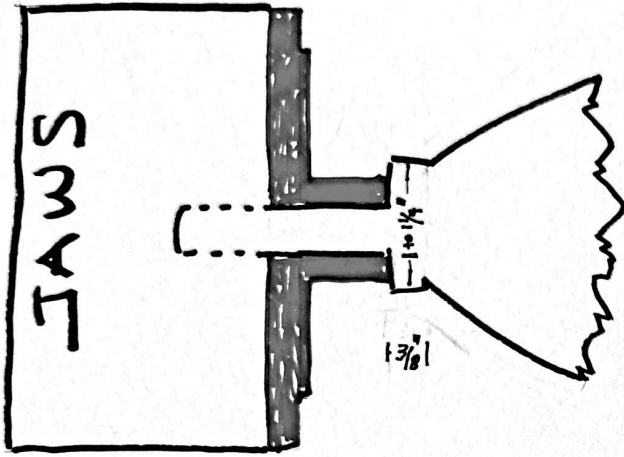
JAWS — DO NOT OVER
TIGHTEN

"EVERY PASS IS A PRACTICE"

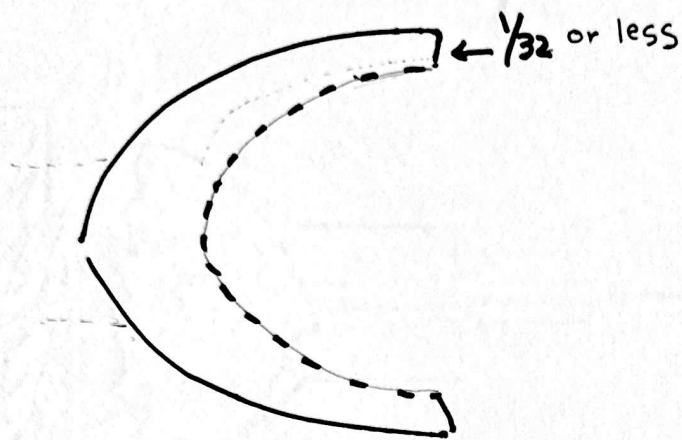
ELLSWORTH



FLORET PIN JAW BLANK



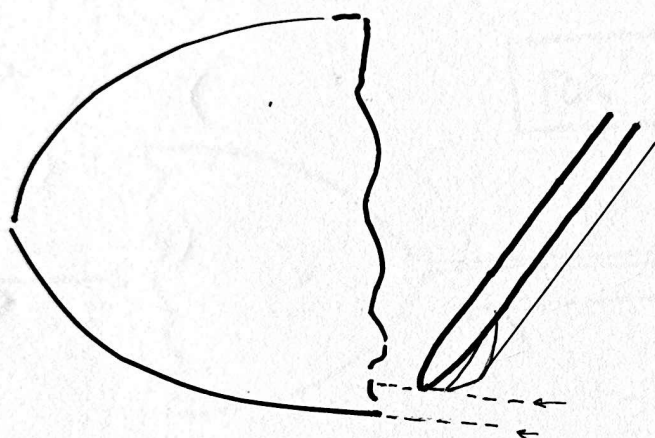
FLORETS 3.



REMOVE THICKNESS
CALIPERS

SHARPEN

HAVE SECONDARY BEVEL



LINE-UP BEVEL WITH OUTSIDE
TEST

PULL OUT - CORRECT

LEAN BACK A BIT

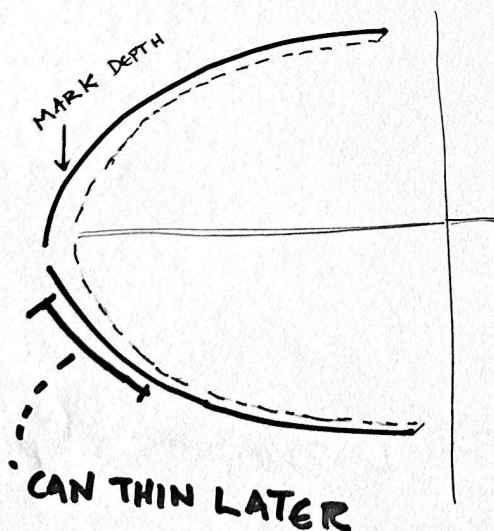
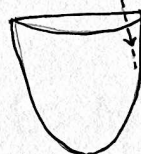
Gradually ADD

PRESSURE

ON TOOL REST



CAREFULL



SAND

ABRANET for GREEN
STRIPS of REG. DRY WOOD

SMALL  SANDING

PLATFORM CAN HELP W/
BOTTOM

DFB

CHECK DEPTH

!!

CHECK DEPTH
*

TURN:
AROUND

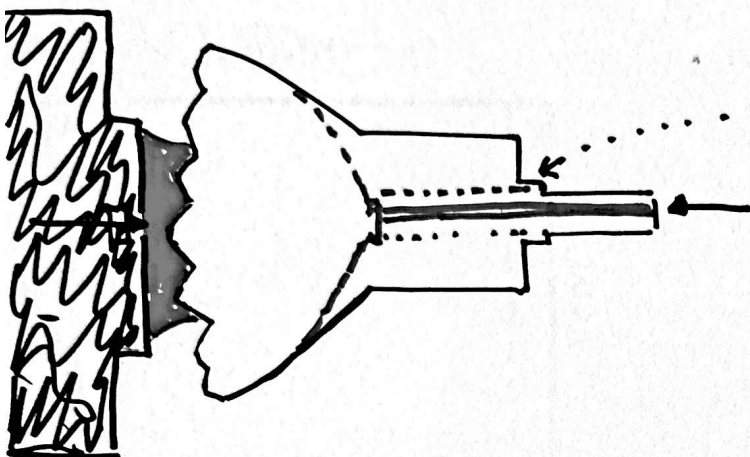
ADD TAIL STOCK + PRESSURE
MOUNT: USE SOFT FELT OR CORK

- REFINE FLORET THICKNESS

- SPOT SAND IF NEEDED

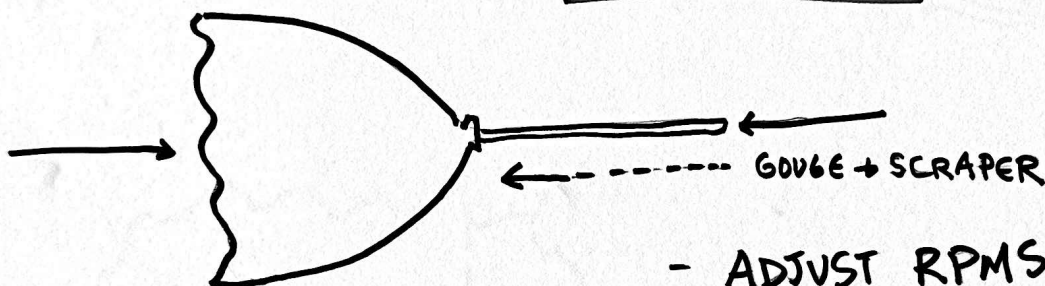
--- KEEP THICKER STEM

- SAND FLORET to 600
WITH SLOWER RPMs



JAWS

FOR THIN STEM



GOUGE + SCRAPER

- ADJUST RPMS ↓ or ↑
- AS THINNER LESSON TAILSTOCK PRESSURE
- GO AS FAR AS ONE DARES
- SAND

DFB * 3 REASONS I BREAK THESE:

GOUGE ANGLE WHEN ENTERING
FORGOT DEPTH
ENTERING EDGE AT BURL POINTS