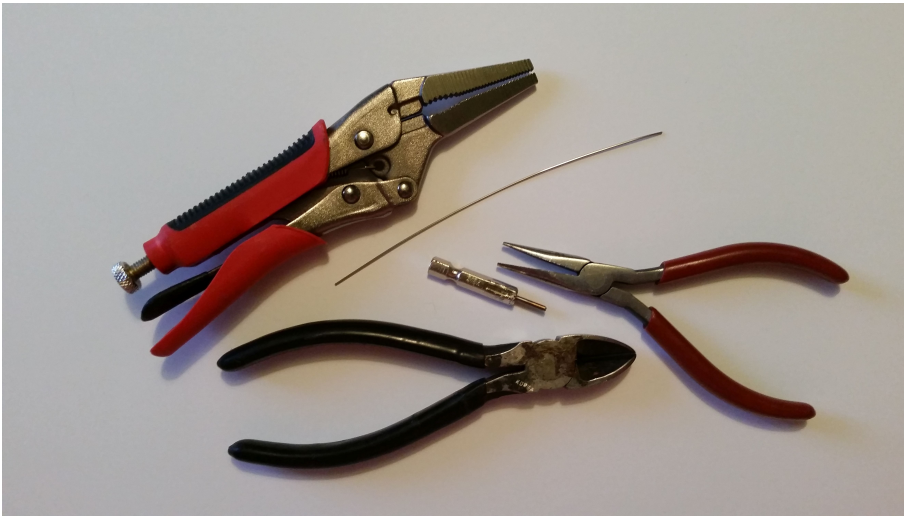
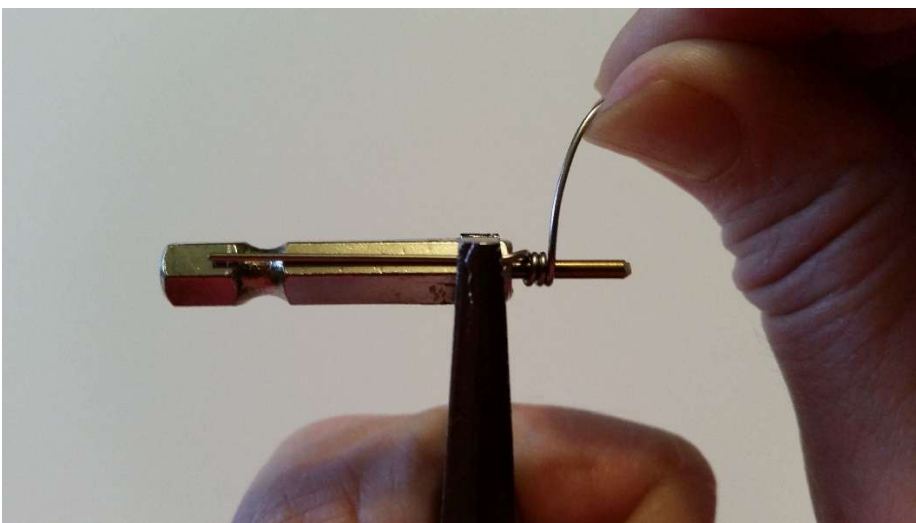




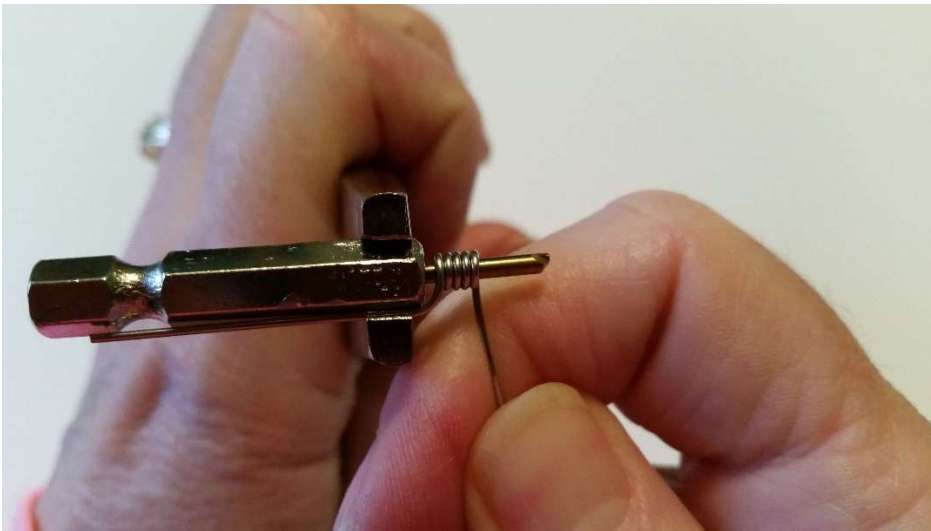
Equipment/materials needed: vise grips; 20 or 22 gauge nichrome wire 120mm (4 ½"); 2.0mm or 1.5mm mandrel; needle nose pliers; wire cutters



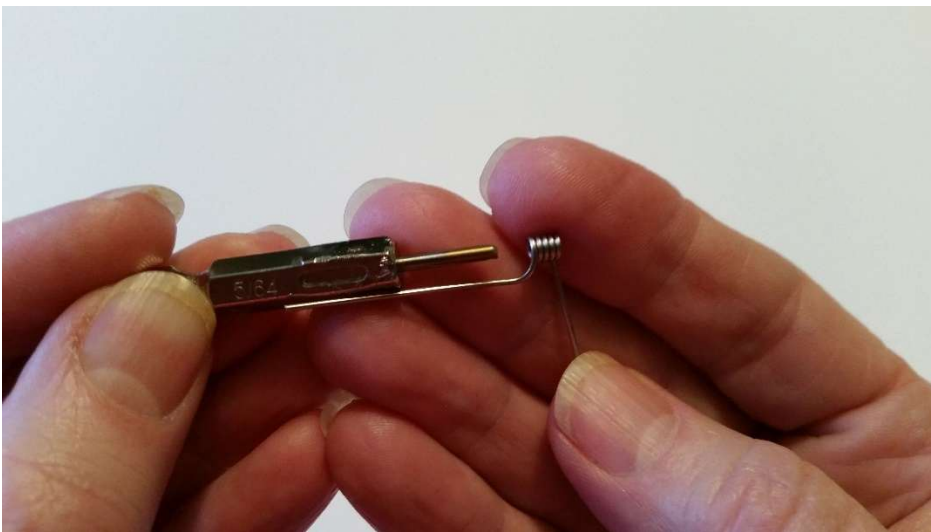
Anchor wire to mandrel with vise grips



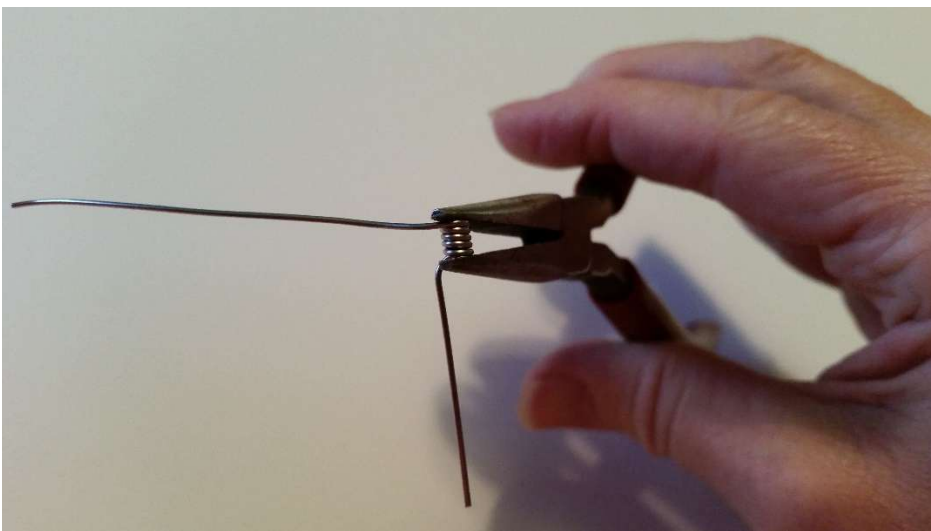
Grasp wire and wrap around mandrel five revolutions while maintaining tension on the wire, to avoid gaps or loose coils



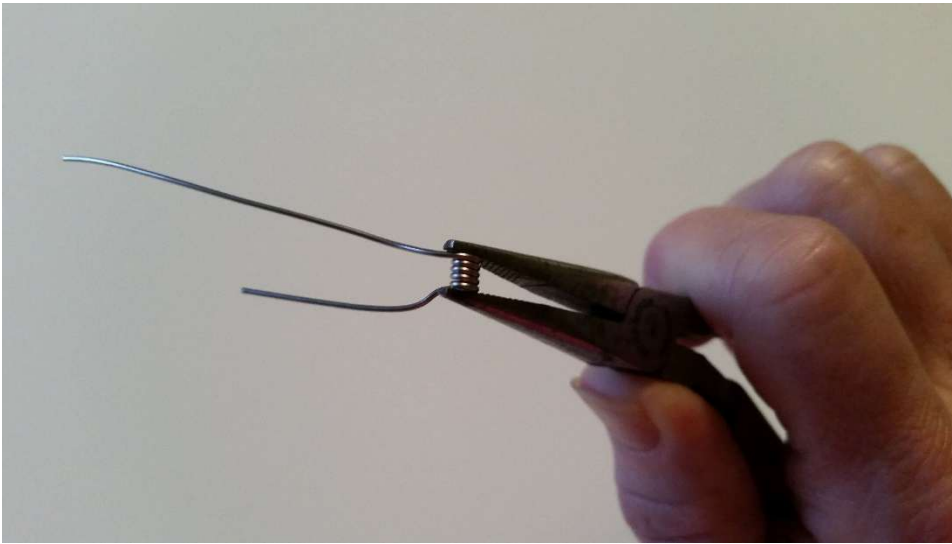
End final coil so wire exiting the brand is on the same plane as where the first coil begins



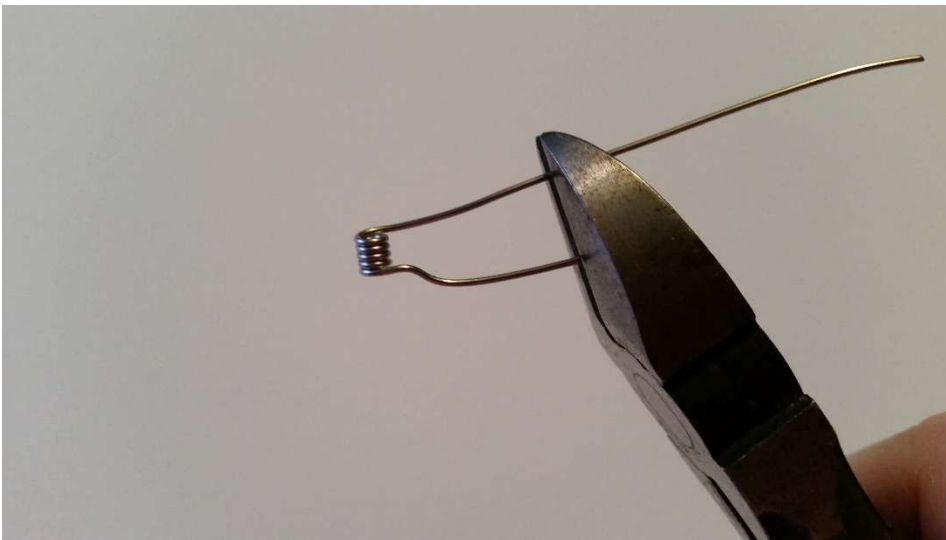
Remove vise grips and slide brand off the mandrel



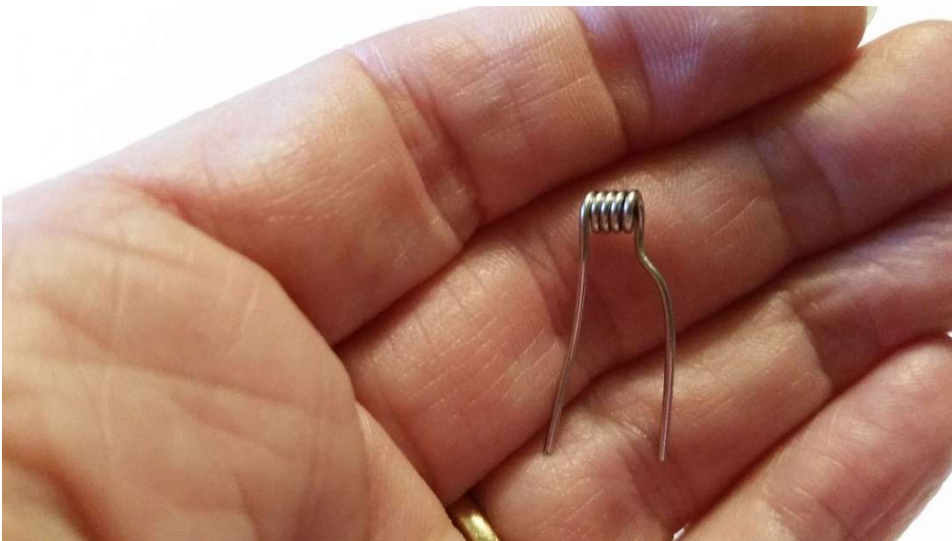
Grip brand firmly (not too hard, to avoid distortion) with needle nose pliers



Bend lower leg parallel to upper leg



Trim legs with wire cutters to approximately 20mm (3/4")



Finished brand